Chapter 1 Introduction

Receiving and Inspection

After receiving the AC motor drive, please check for the following:

1. Inspect the unit after unpacking to ensure that it was not damaged during shipment. Make sure that the part number printed on the package matches the part number indicated on the nameplate.
2. Make sure that the mains voltage is within the range indicated on the nameplate. Install the AC motor drive according to the instructions in this manual.
3. Before applying power, make sure that all devices, including mains power, motor, control board and digital keypad, are connected correctly.
4. When wiring the AC motor drive, make sure that the wiring of input terminals “R/L1, S/L2, T/L3” and output terminals “U/T1, V/T2, W/T3” are correct to prevent damage to the drive.
5. When power is applied, use the digital keypad (KPC-CC01) to select the language and set parameters. When executing a trial run, begin with a low speed and then gradually increases the speed to the desired speed.

1-1 Nameplate Information

230V / 460V Model

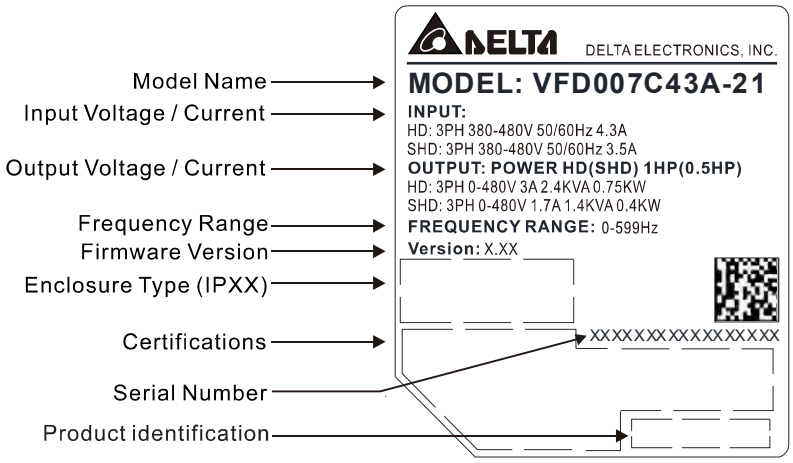


Figure 1-1

575V / 690V Model

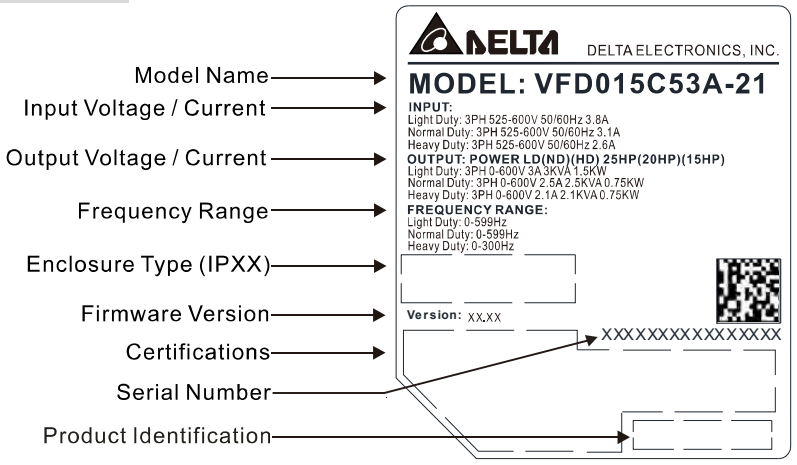
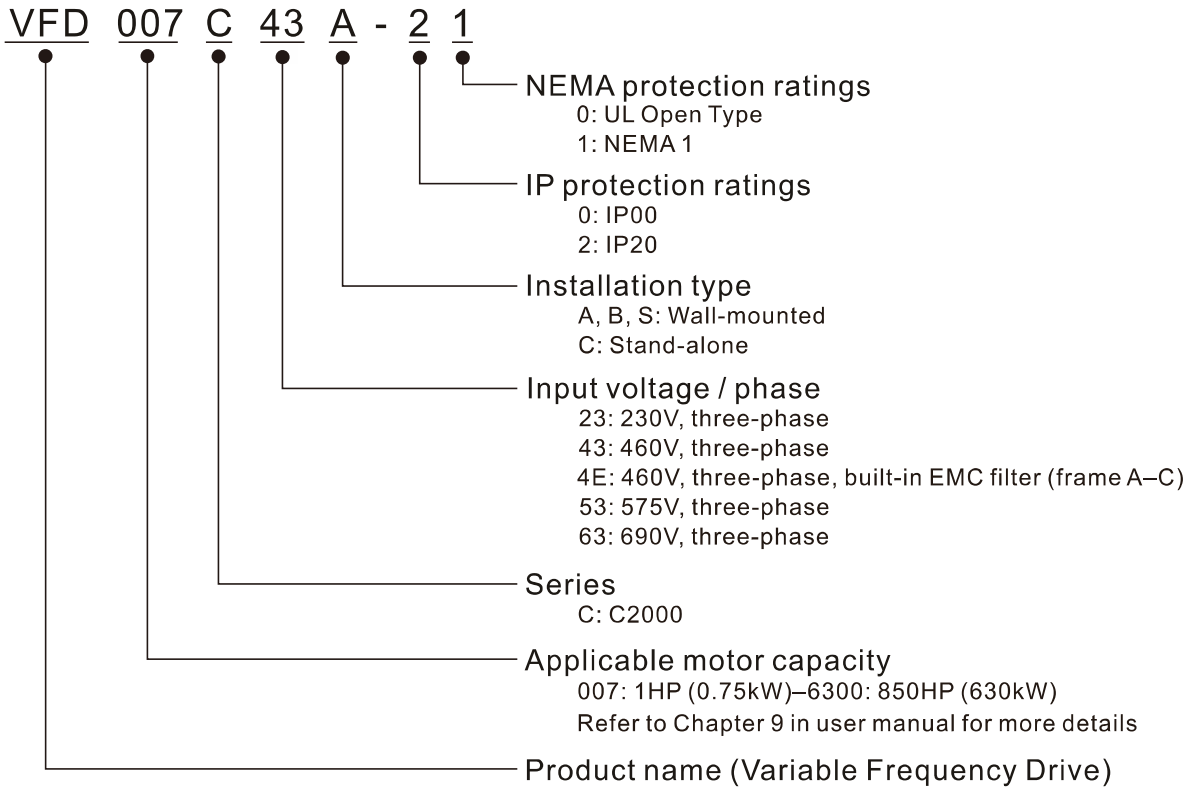
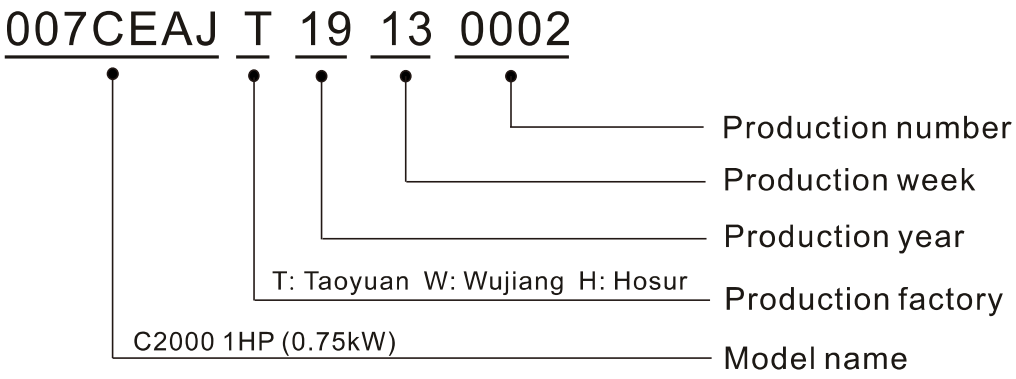


Figure 1-2

1-2 Model Name



1-3 Serial Number



1-4 Apply After Service by Mobile Device

1-4-1 Location of Service Link Label

Frame A–H

Service link label (Service Label) will be pasted on the upper-right corner of the side where keypad is installed on the case body, as below drawing shown:

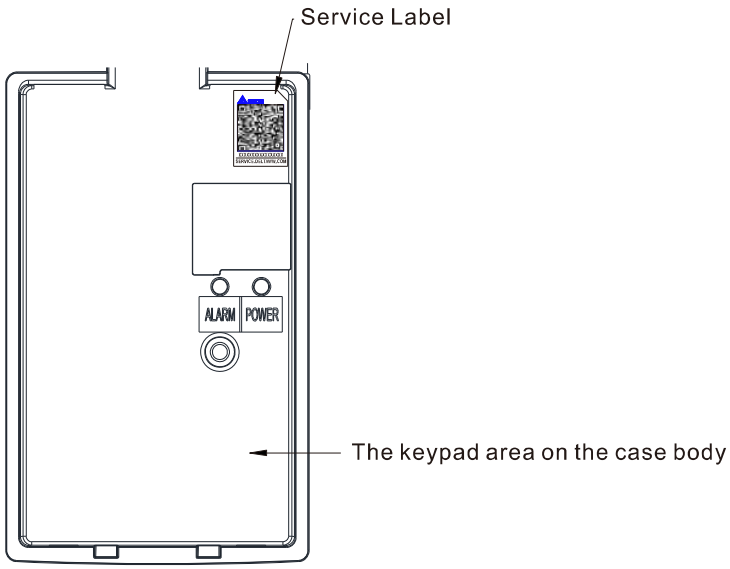


Figure 1-3

1-4-2 Service Link Label

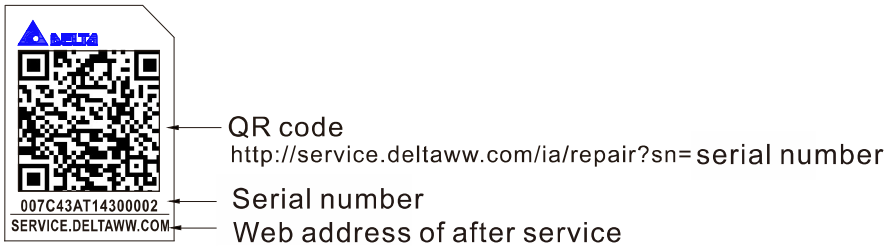


Figure 1-4

Scan QR Code to apply

1. Find out the QR code sticker (as above shown).
2. Using a Smartphone to run a QR Code reader APP.
3. Point your camera to the QR Code. Hold your camera steady so that the QR code comes into focus.
4. Access the Delta after Service website.
5. Fill your information into the column marked with an orange star.
6. Enter the CAPTCHA and click “Submit” to complete the application.

Cannot find out the QR Code?

1. Open a web browser on your computer or smart phone.
2. Key in https://service.deltaww.com/ia/repair in address bar and press enter
3. Fill your information into the columns marked with an orange star.
4. Enter the CAPTCHA and click “Submit” to complete the application.

1-5 RFI Jumper

(1) The drive contains Varistors / MOVs that are connected from phase to phase and from phase to ground to prevent the drive from unexpected stop or damage caused by mains surges or voltage spikes. Because the Varistors / MOVs from phase to ground are connected to ground with the RFI jumper, removing the RFI jumper disables the protection.

(2) In models with a built-in EMC filter, the RFI jumper connects the filer capacitors to ground to form a return path for high frequency noise in order to isolate the noise from contaminating the mains power. Removing the RFI jumper strongly reduces the effect of the built-in EMC filter. Although a single drive complies with the international standards for leakage current, an installation with several drives with built-in EMC filters can trigger the RCD. Removing the RFI jumper helps, but the EMC performance of each drive is no longer guaranteed.

Frame A–C Screw Torque: 8–10 kg-cm / [6.9–8.7 lb-in.] / [0.8–1.0 Nm]

Loosen the screws and remove the RFI jumper (as shown below).

Tighten the screws again after you remove the RFI jumper.

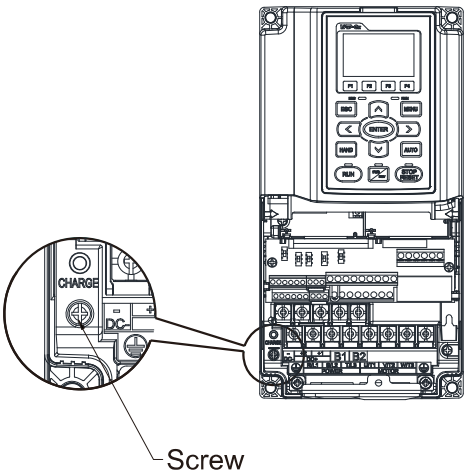


Figure 1-5

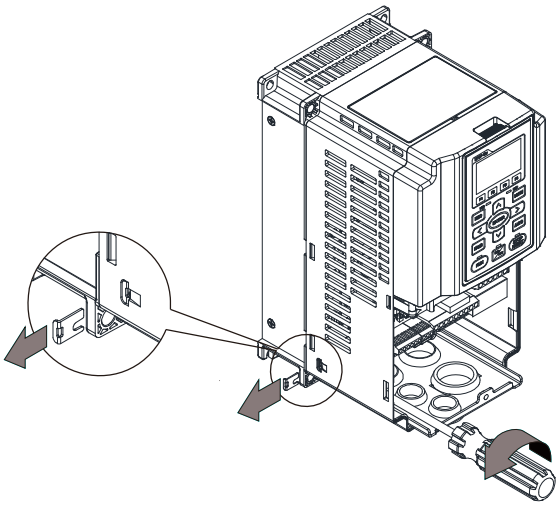


Figure 1-6

Frame D0–H

Remove the RFI jumper by hands, no screws need to be loosen.

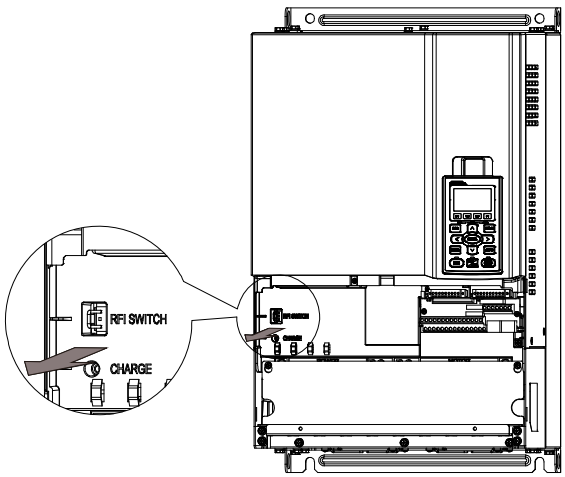


Figure 1-7

Isolating main power from ground:

When the power distribution system of the drive is a floating ground system (IT Systems) or an asymmetric ground system (Corner Grounded TN Systems), you must remove the RFI jumper. Removing the RFI jumper disconnects the internal capacitors from ground to avoid damaging the internal circuits and to reduce the ground leakage current.

Important points regarding ground connection

- ☑ To ensure the safety of personnel, proper operation, and to reduce electromagnetic radiation, you must properly ground the motor and drive during installation.
- ☑ The diameter of the grounding cables must comply with the local safety regulations.
- ☑ You must connect the shielded cable to the motor drive's ground to meet safety regulations.
- ☑ Only use the shielded cable as the ground for equipment when the aforementioned points are met.
- ☑ When installing multiple drives, do not connect the grounds of the drives in series but connect each drive to ground. The following pictures show the correct and wrong ways to connect the grounds.

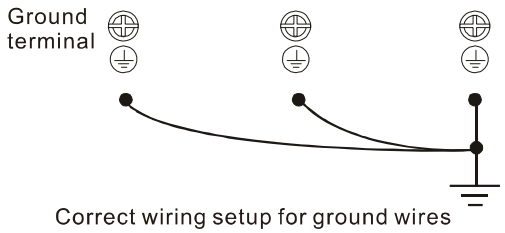


Figure 1-8

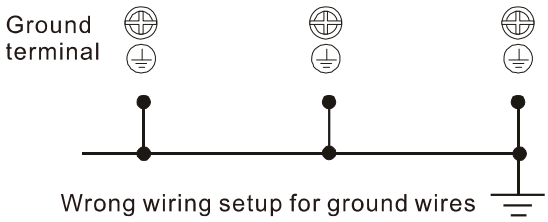


Figure 1-9

Pay particular attention to the following points:

- ☑ Do not remove the RFI jumper while the power is ON.
- ☑ Removing the RFI jumper also cuts the capacitor conductivity of the surge absorber to ground and the built-in EMC filter capacitors. Compliance with the EMC specifications is no longer guaranteed.
- ☑ Do not remove the RFI jumper if the mains power is a symmetrical grounded power system in order to maintain the efficiency for EMC circuit.
- ☑ Remove the RFI jumper when conducting high voltage tests. When conducting a high voltage test to the entire facility, disconnect the mains power and the motor if the leakage current is too high.

Floating Ground System (IT Systems)

A floating ground system is also called IT system, ungrounded system, or high impedance / resistance (greater than 30Ω) grounding system.

- ☑ Remove the RFI jumper to disconnect the ground cable from the internal filter capacitor and surge absorber.
- ☑ In situations where EMC is required, check for excess electromagnetic radiation affecting nearby low-voltage circuits. In some situations, the adapter and cable naturally provide enough suppression. If in doubt, install an extra electrostatic shielded cable on the power supply side between the main circuit and the control terminals to increase shielding.
- ☑ Do not install an external RFI / EMC filter. The external EMC filter passes through a filter capacitor and connects power input to the ground. This is very dangerous and damages the motor drive.

Asymmetric Ground System (Corner Grounded TN Systems)

Caution: Do not remove the RFI jumper while the input terminal of the drive is ON.

In the following four situations, the RFI jumper must be removed. This is to prevent the system from grounding through the RFI and filter capacitor and damaging the drive.

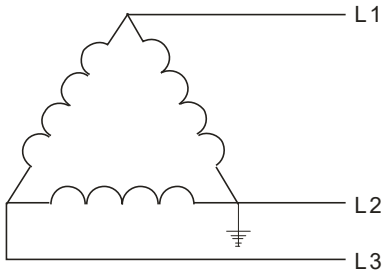
<table>
<tr><th colspan="2">You must remove the RFI jumper for an asymmetric ground system</th></tr>
<tr><td>1. Grounding at a corner in a triangle configuration
 

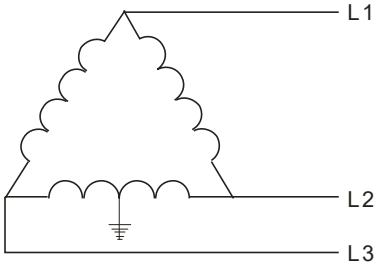
Figure 1-10</td><td>2. Grounding at a midpoint in a polygonal configuration
 

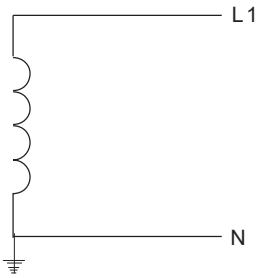
Figure 1-11</td></tr>
<tr><td>3. Grounding at one end in a single-phase configuration
 

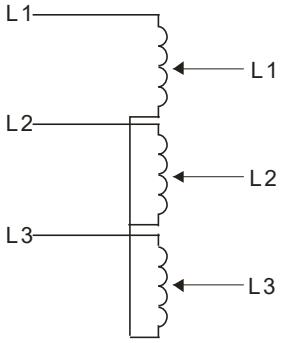
Figure 1-12</td><td>4. No stable neutral grounding in a three-phase autotransformer configuration
 

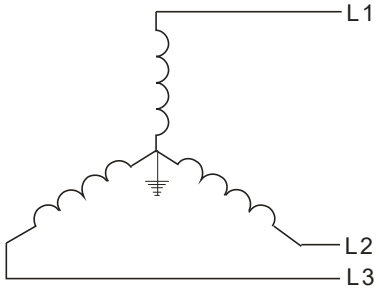
Figure 1-13</td></tr>
<tr><th colspan="2">You can use the RFI jumper for a symmetrical grounding power system</th></tr>
<tr><td>In a situation with a symmetrical grounding power system, you can use the RFI jumper to maintain the effect of the built-in EMC filter and surge absorber. For example, the diagram on the right is a symmetrical grounding power system.</td><td> 

Figure 1-14</td></tr>
</table>

1-6 Dimensions

Frame A

VFD007C23A-21; VFD007C43A-21; VFD007C4EA-21; VFD015C23A-21; VFD015C43A-21; VFD015C4EA-21; VFD015C53A-21; VFD022C23A-21; VFD022C43A-21; VFD022C4EA-21; VFD022C53A-21; VFD037C23A-21; VFD037C43A-21; VFD037C4EA-21; VFD037C53A-21; VFD040C43A-21; VFD040C4EA-21; VFD055C43A-21; VFD055C4EA-21

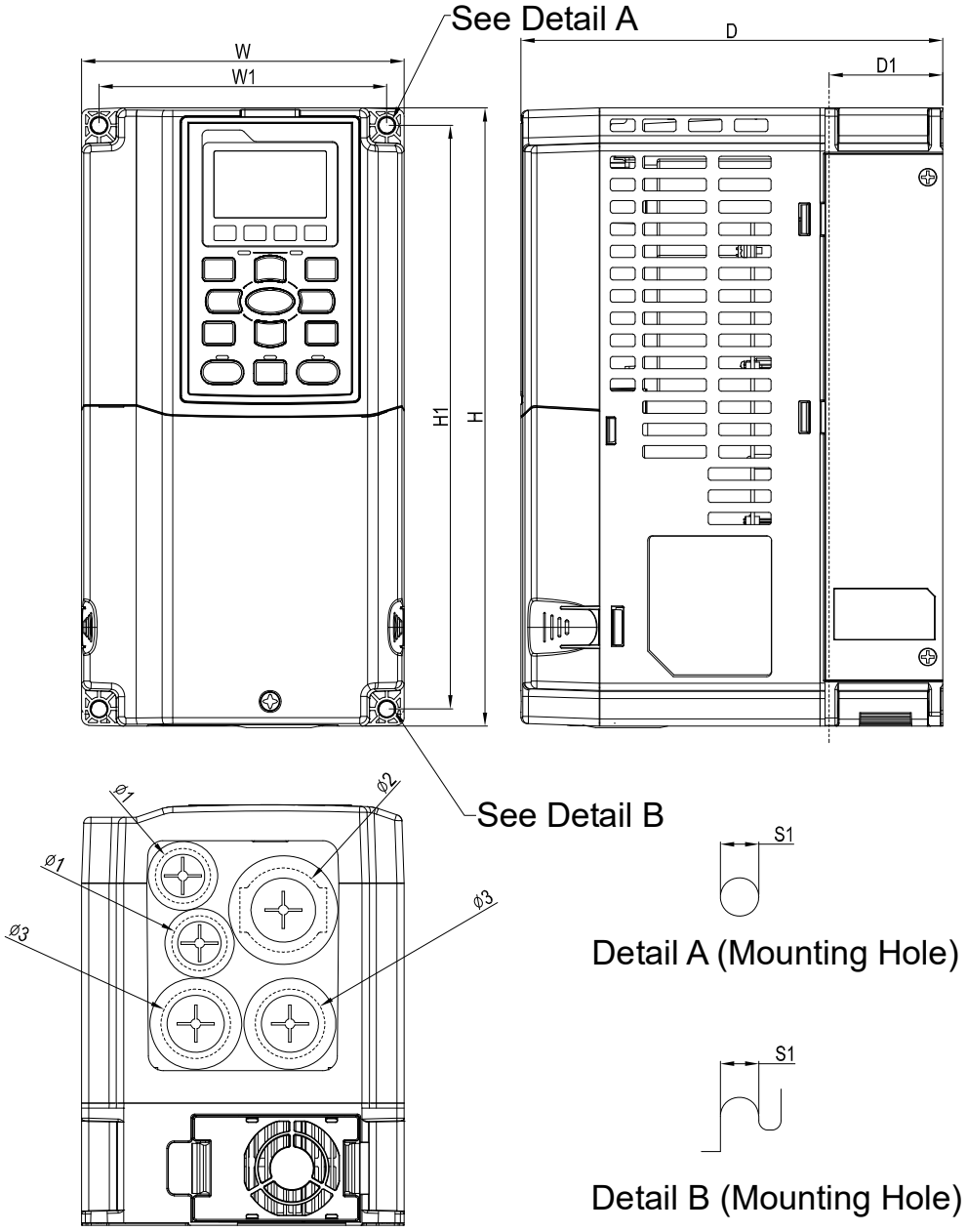


Figure 1-15

Unit: mm [inch]

Frame	W	H	D	W1	H1	D1*	S1	Φ1	Φ2	Φ3
A1	130.0 [5.12]	250.0 [9.84]	170.0 [6.69]	116.0 [4.57]	236.0 [9.29]	45.8 [1.80]	6.2 [0.24]	22.2 [0.87]	34.0 [1.34]	28.0 [1.10]

D1*: Flange mounting

Frame B

VFD055C23A-21; VFD055C53A-21; VFD075C23A-21; VFD075C43A-21; VFD075C4EA-21; VFD075C53A-21; VFD110C23A-21; VFD110C43A-21; VFD110C4EA-21; VFD110C53A-21; VFD150C43A-21; VFD150C4EA-21; VFD150C53A-21

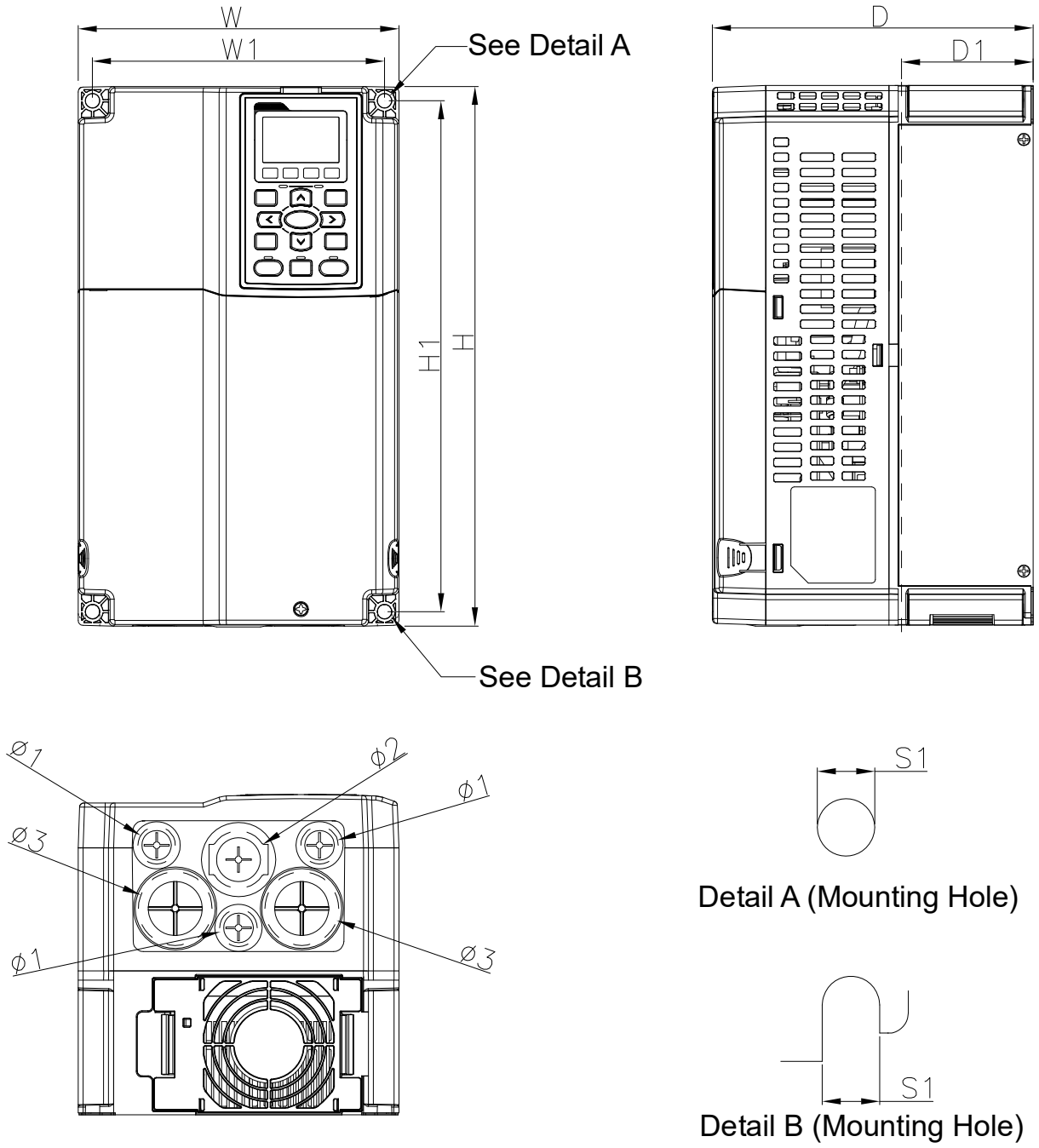


Figure 1-16

Unit: mm [inch]

Frame	W	H	D	W1	H1	D1*	S1	Φ1	Φ2	Φ3
B1	190.0 [7.48]	320.0 [12.60]	190.0 [7.48]	173.0 [6.81]	303.0 [11.93]	77.9 [3.07]	8.5 [0.33]	22.2 [0.87]	34.0 [1.34]	43.8 [1.72]

D1*: Flange mounting

Frame C

VFD150C23A-21; VFD185C23A-21; VFD185C43A-21; VFD185C4EA-21; VFD185C63B-21;
VFD220C23A-21; VFD220C43A-21; VFD220C4EA-21; VFD220C63B-21; VFD300C43A-21;
VFD300C4EA-21; VFD300C63B-21; VFD370C63B-21

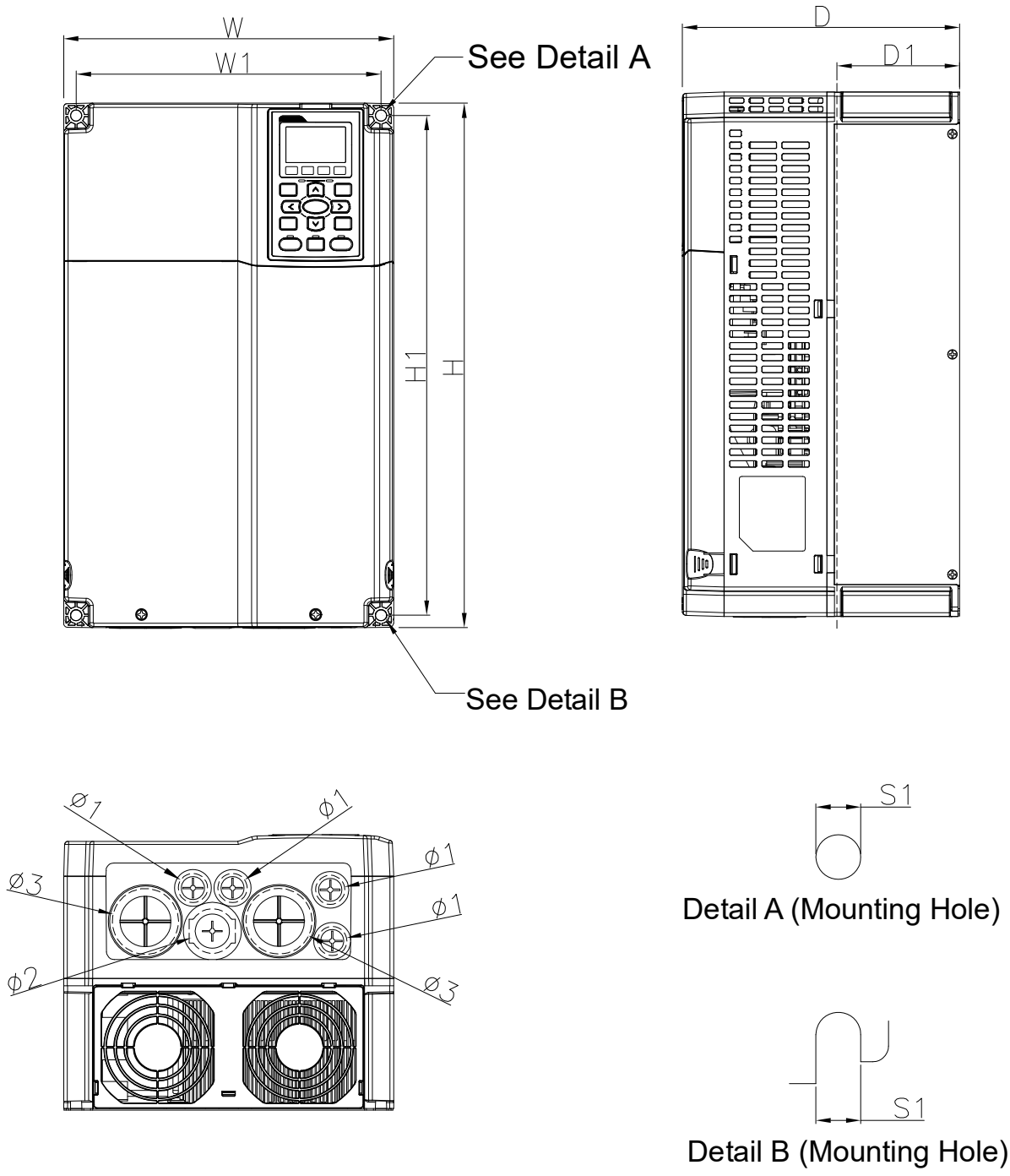


Figure 1-17

Unit: mm [inch]

Frame	W	H	D	W1	H1	D1*	S1	Φ1	Φ2	Φ3
C1	250.0 [9.84]	400.0 [15.75]	210.0 [8.27]	231.0 [9.09]	381.0 [15.00]	92.9 [3.66]	8.5 [0.33]	22.2 [0.87]	34.0 [1.34]	50.0 [1.97]

D1*: Flange mounting

Frame D0

D0-1: VFD370C43S-00; VFD450C43S-00

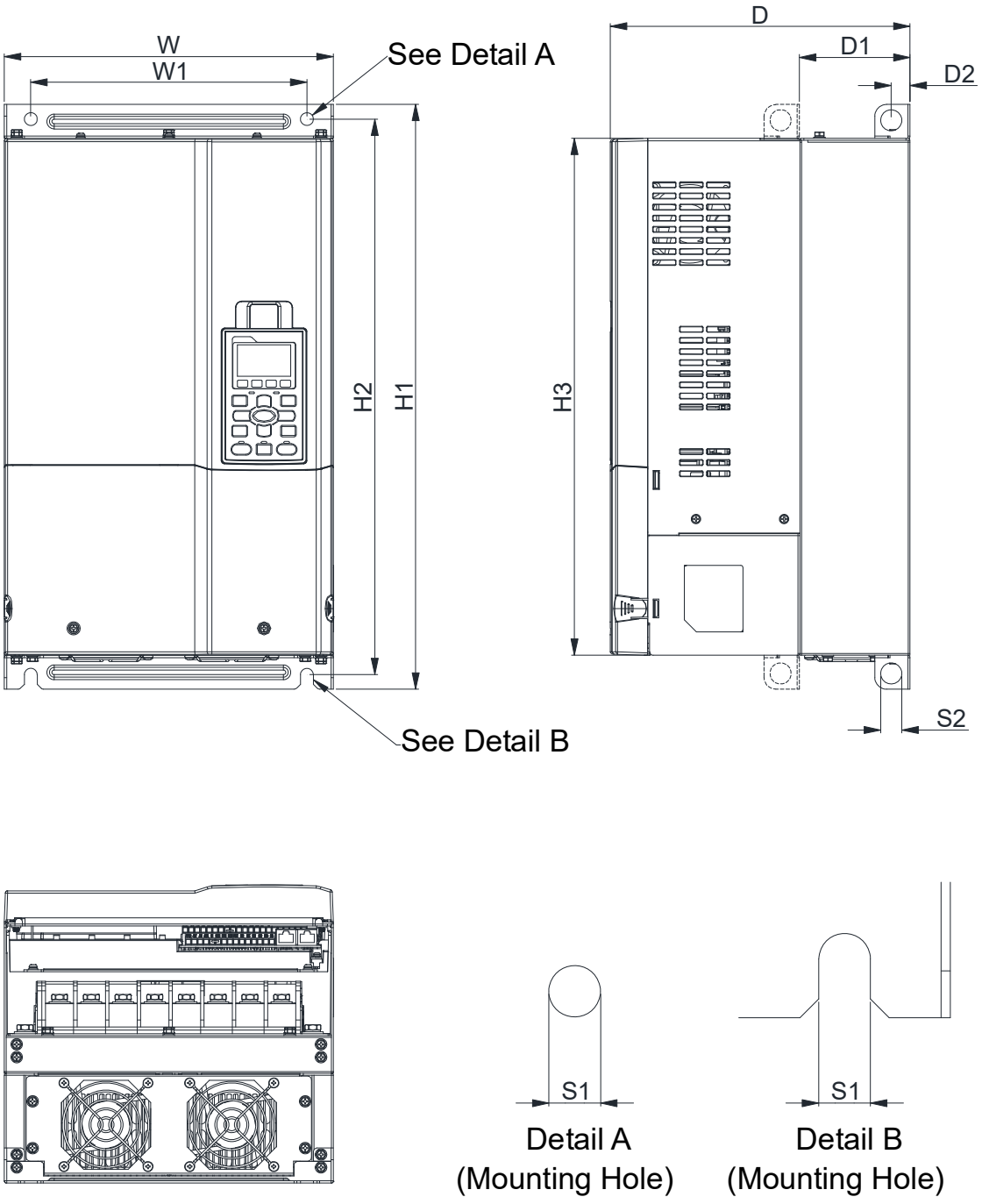


Figure 1-18

Unit: mm [inch]

Frame	W	H1	D	W1	H2	H3	D1*	D2	S1	S2
D0-1	280.0 [11.02]	500.0 [19.69]	255.0 [10.04]	235.0 [9.25]	475.0 [18.70]	442.0 [17.40]	94.2 [3.71]	16.0 [0.63]	11.0 [0.43]	18.0 [0.71]

D1*: Flange mounting

Frame D0

D0-2: VFD370C43S-21; VFD450C43S-21

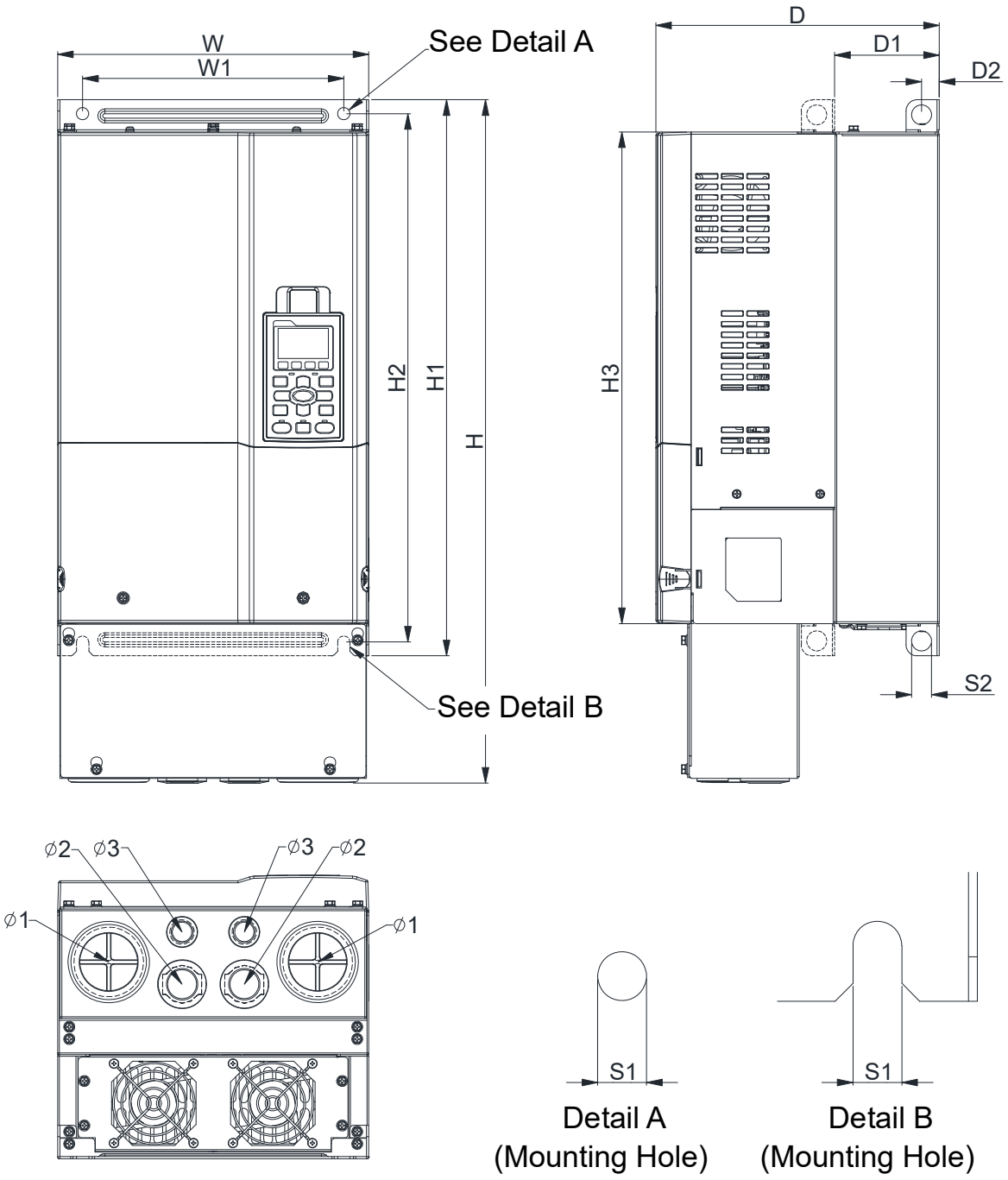


Figure 1-19

Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	Φ1	Φ2	Φ3
D0-2	280.0 [11.02]	614.4 [24.19]	255.0 [10.04]	235.0 [9.25]	500.0 [19.69]	475.0 [18.70]	442.0 [17.40]	94.2 [3.71]	16.0 [0.63]	11.0 [0.43]	18.0 [0.71]	62.7 [2.47]	34.0 [1.34]	22.0 [0.87]

D1*: Flange mounting

Frame D

D1: VFD300C23A-00; VFD370C23A-00; VFD450C63B-00; VFD550C43A-00; VFD550C63B-00; VFD750C43A-00

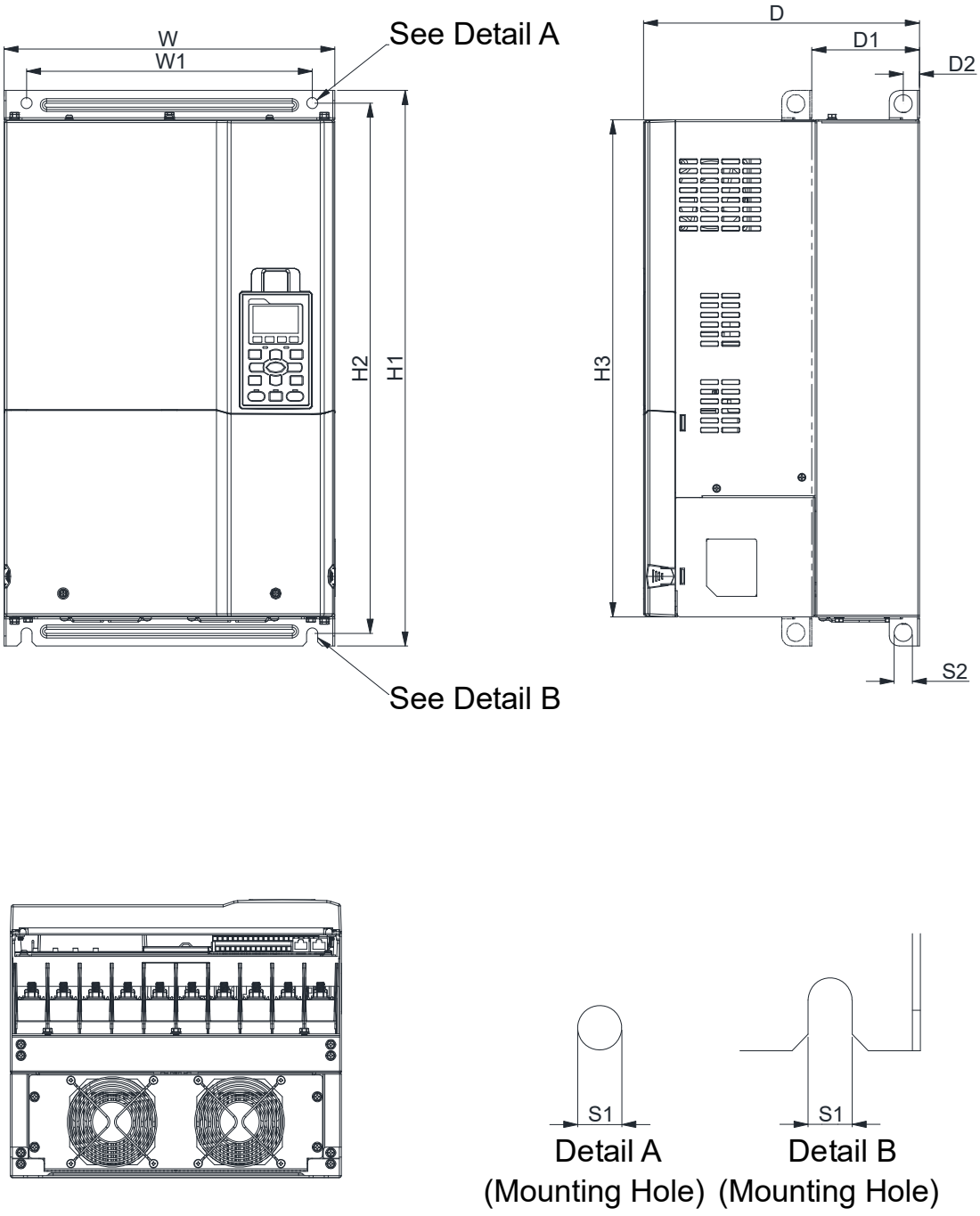


Figure 1-20

Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	Φ1	Φ2	Φ3
D1	330.0 [12.99]	-	275.0 [10.83]	285.0 [11.22]	550.0 [21.65]	525.0 [20.67]	492.0 [19.37]	107.2 [4.22]	16.0 [0.63]	11.0 [0.43]	18.0 [0.71]	-	-	-

D1*: Flange mounting

Frame D

D2: VFD300C23A-21; VFD370C23A-21; VFD450C63B-21; VFD550C43A-21; VFD550C63B-21; VFD750C43A-21

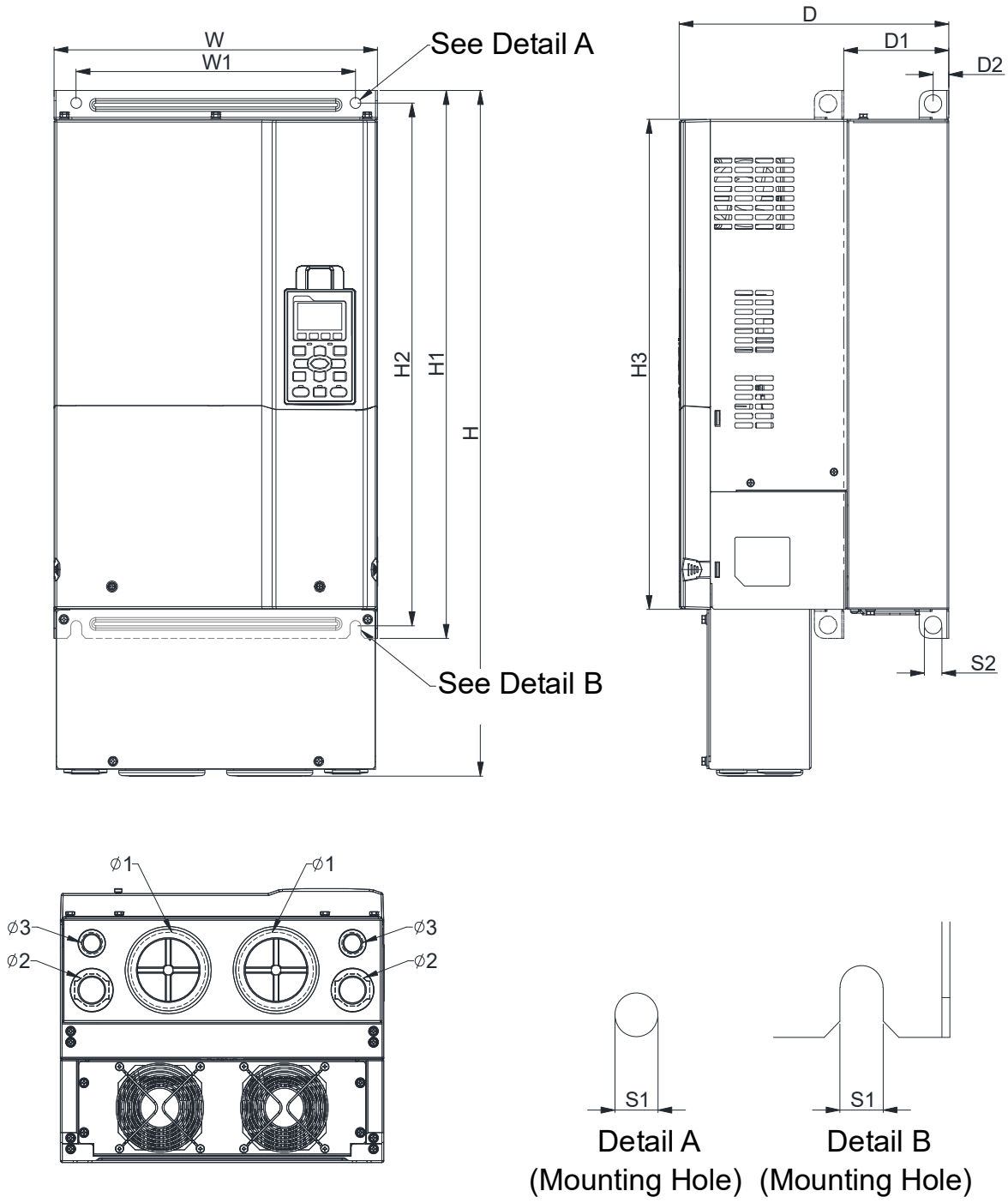


Figure 1-21

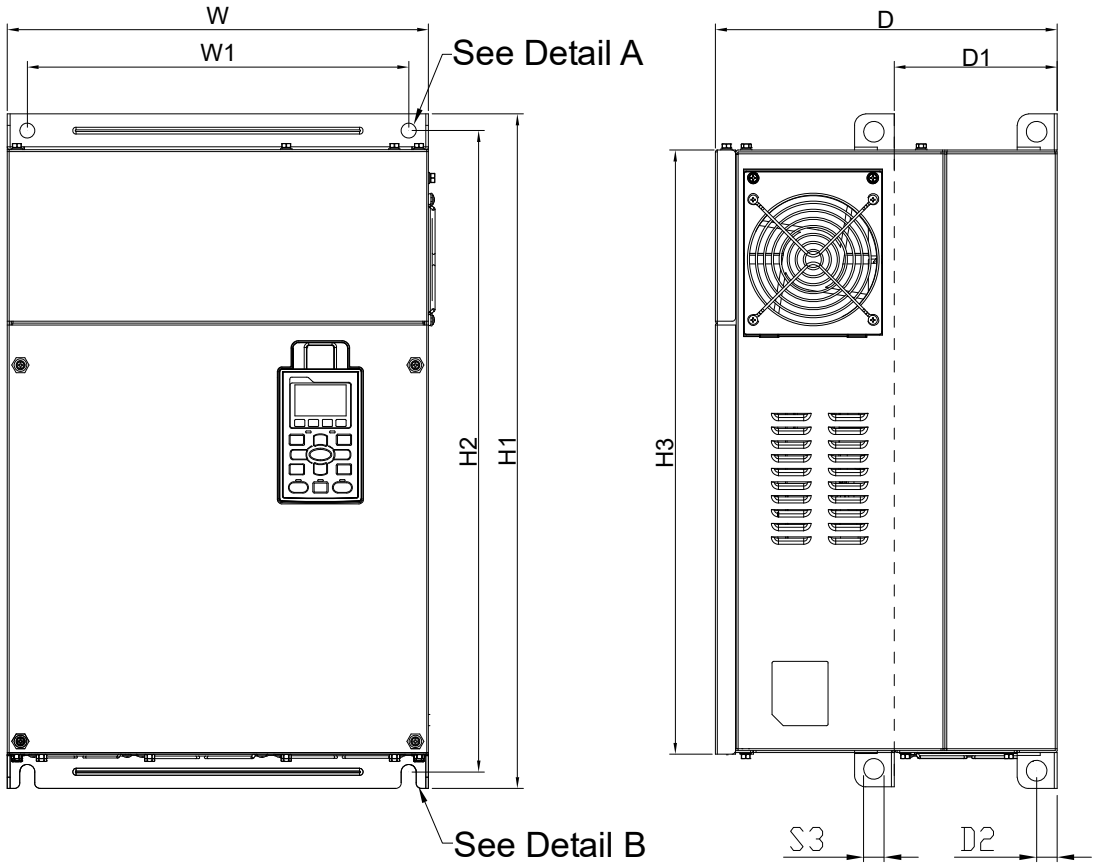
Unit: mm [inch]

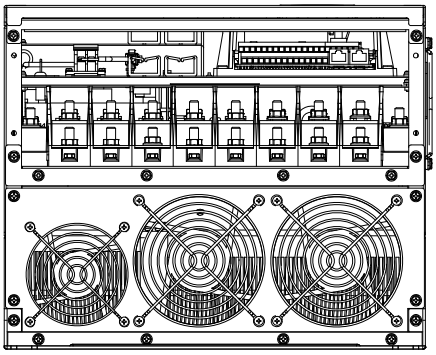
Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	Φ1	Φ2	Φ3
D2	330.0 [12.99]	688.3 [27.10]	275.0 [10.83]	285.0 [11.22]	550.0 [21.65]	525.0 [20.67]	492.0 [19.37]	107.2 [4.22]	16.0 [0.63]	11.0 [0.43]	18.0 [0.71]	76.2 [3.00]	34.0 [1.34]	22.0 [0.87]

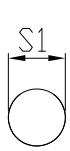
D1*: Flange mounting

Frame E

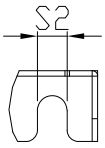
E1: VFD450C23A-00; VFD550C23A-00; VFD750C23A-00; VFD750C63B-00; VFD900C43A-00; VFD900C63B-00; VFD1100C43A-00; VFD1100C63B-00; VFD1320C63B-00







Detail A
(Mounting Hole)



Detail B
(Mounting Hole)

Figure 1-22

Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1, S2	S3	Φ1	Φ2	Φ3
E1	370.0 [14.57]	-	300.0 [11.81]	335.0 [13.19	589 [23.19]	560.0 [22.05]	528.0 [20.80]	143.0 [5.63]	18.0 [0.71]	13.0 [0.51]	18.0 [0.71]	-	-	-

D1*: Flange mounting

Frame E

E2: VFD450C23A-21; VFD550C23A-21; VFD750C23A-21; VFD750C63B-21; VFD900C43A-21; VFD900C63B-21; VFD1100C43A-21; VFD1100C63B-21; VFD1320C63B-21

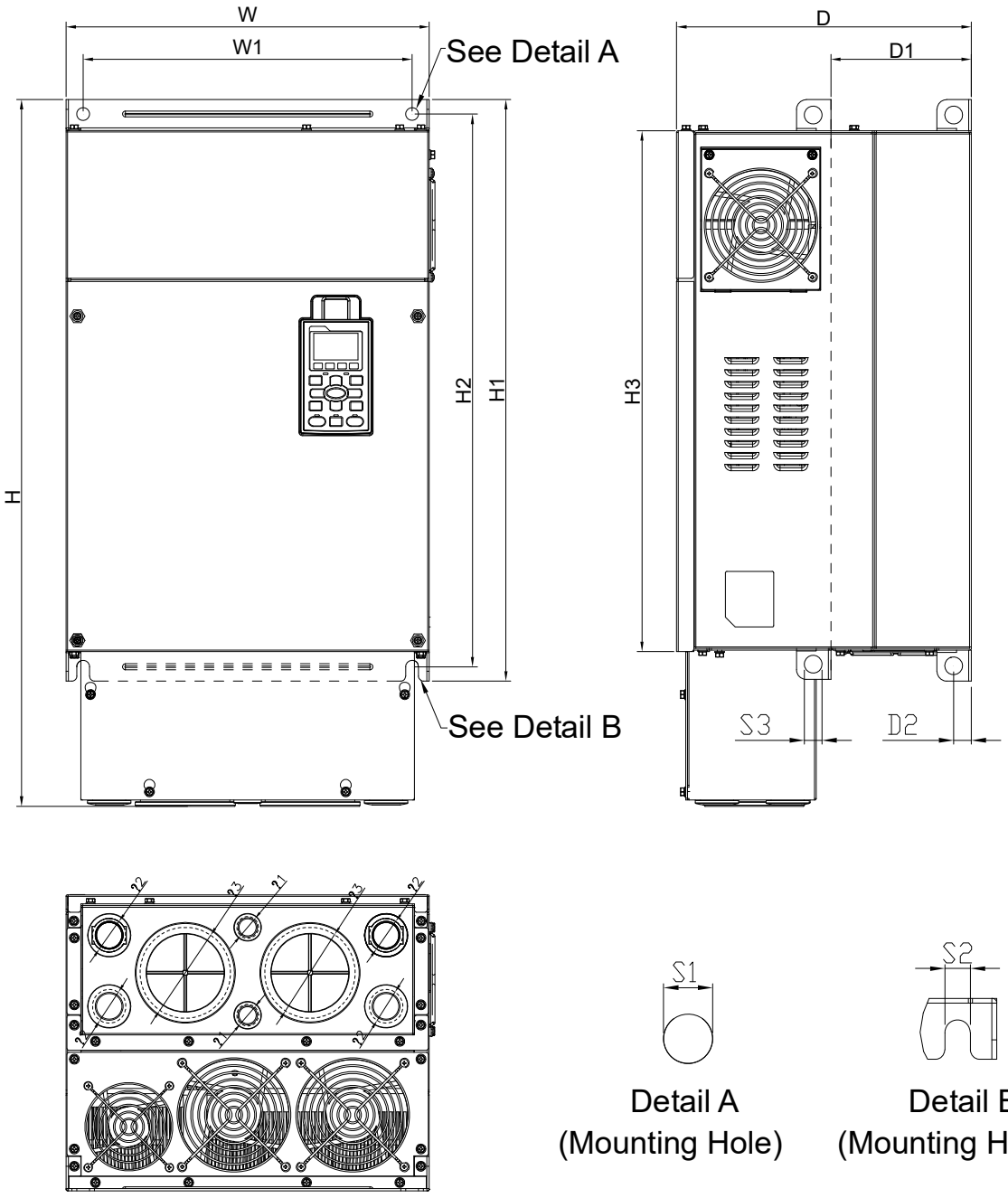


Figure 1-23

Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1, S2	S3	Φ1	Φ2	Φ3
E2	370.0 [14.57]	715.8 [28.18]	300.0 [11.81]	335.0 [13.19	589 [23.19]	560.0 [22.05]	528.0 [20.80]	143.0 [5.63]	18.0 [0.71]	13.0 [0.51]	18.0 [0.71]	22.0 [0.87]	34.0 [1.34]	92.0 [3.62]

D1*: Flange mounting

Frame F

F1: VFD900C23A-00; VFD1320C43A-00; VFD1600C43A-00; VFD1600C63B-00; VFD2000C63B-00

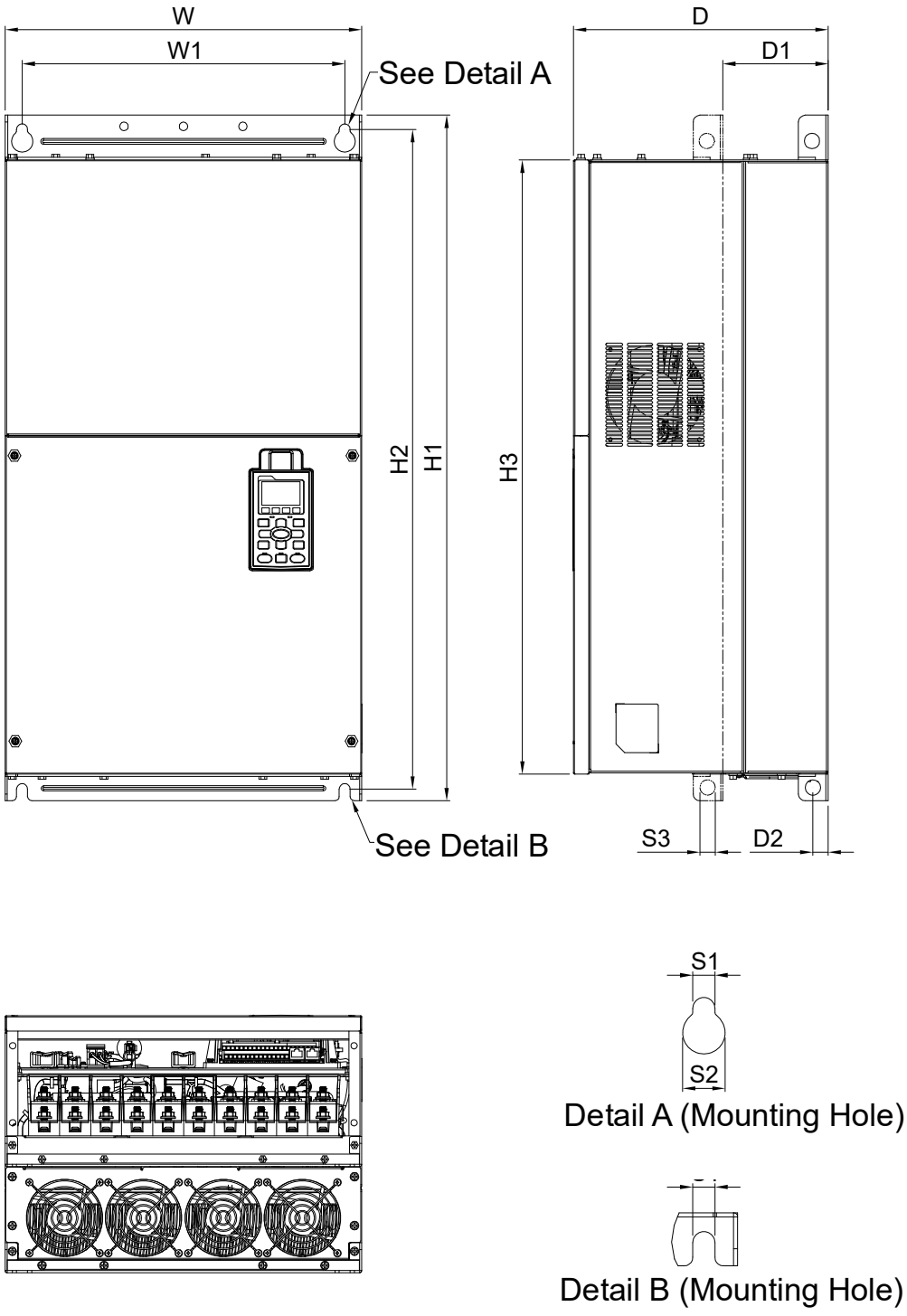


Figure 1-24

Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	S3
F1	420.0 [16.54]	-	300.0 [11.81]	380.0 [14.96]	800.0 [31.50]	770.0 [30.32]	717.0 [28.23]	124.0 [4.88]	18.0 [0.71]	13.0 [0.51]	25.0 [0.98]	18.0 [0.71]

D1*: Flange mounting

Frame F

F2: VFD900C23A-21; VFD1320C43A-21; VFD1600C43A-21; VFD1600C63B-21; VFD2000C63B-21

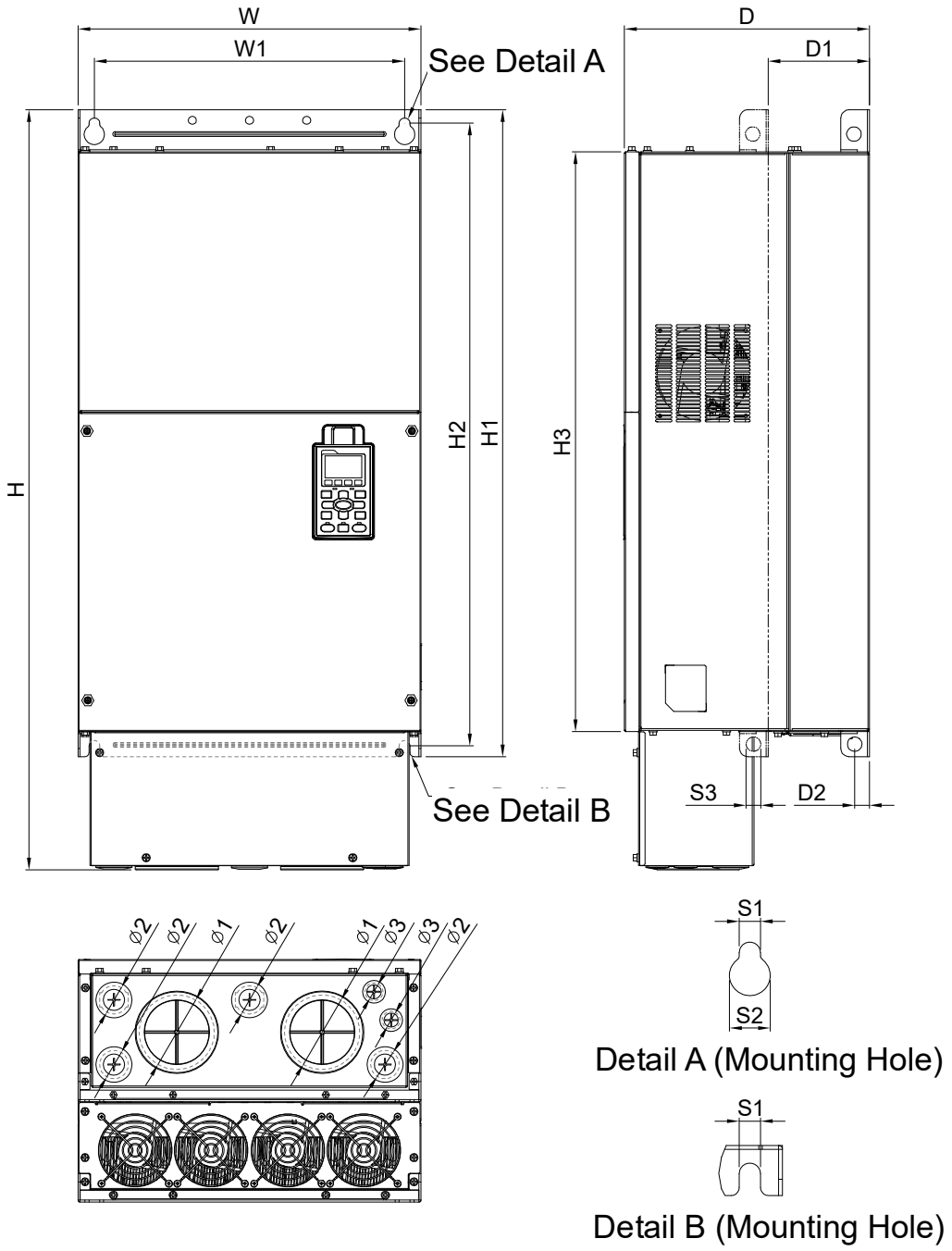


Figure 1-25

Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	D1*	D2	S1	S2	S3
F2	420.0 [16.54]	940.0 [37.00]	300.0 [11.81]	380.0 [14.96]	800.0 [31.50]	770.0 [30.32]	717.0 [28.23]	124.0 [4.88]	18.0 [0.71]	13.0 [0.51]	25.0 [0.98]	18.0 [0.71]

Frame	Φ1	Φ2	Φ3
F2	92.0 [3.62]	35.0 [1.38]	22.0 [0.87]

D1*: Flange mounting

Frame G

G1: VFD1850C43A-00; VFD2000C43A-00; VFD2200C43A-00; VFD2500C43A-00; VFD2500C63B-00; VFD3150C63B-00

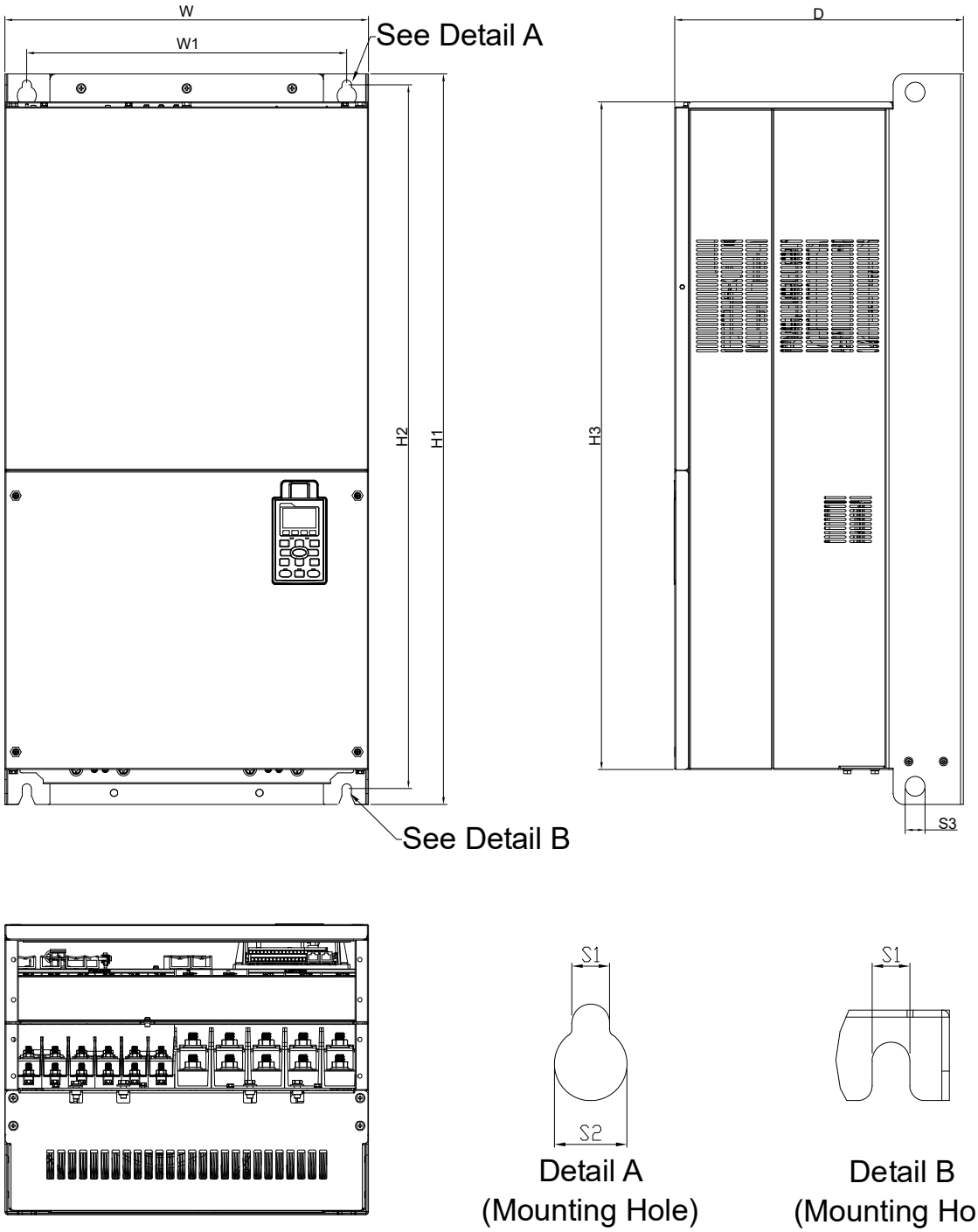


Figure 1-26

Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	S1	S2	S3	Φ1	Φ2	Φ3
G1	500.0 [19.69]	-	397.0 [15.63]	440.0 [217.32]	1000.0 [39.37]	963.0 [37.91]	913.6 [35.97]	13.0 [0.51]	26.5 [1.04]	27.0 [1.06]	-	-	-

Frame G

G2: VFD1850C43A-21; VFD2000C43A-21; VFD2200C43A-21; VFD2500C43A-21; VFD2500C63B-21; VFD3150C63B-21

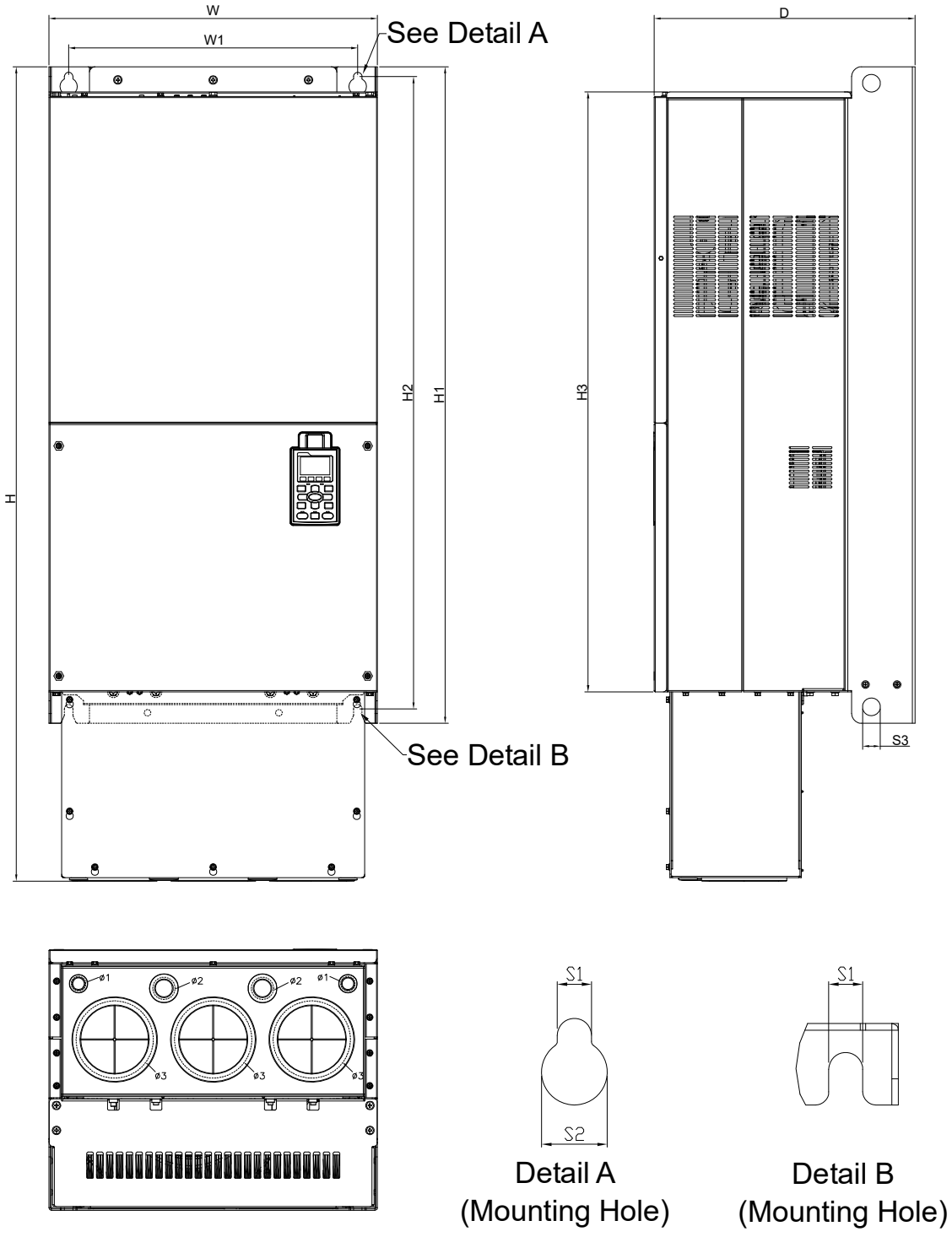


Figure 1-27

Unit: mm [inch]

Frame	W	H	D	W1	H1	H2	H3	S1	S2	S3	Φ1	Φ2	Φ3
G2	500.0 [19.69]	1240.2 [48.83]	397.0 [15.63]	440.0 [217.32]	1000.0 [39.37]	963.0 [37.91]	913.6 [35.97]	13.0 [0.51]	26.5 [1.04]	27.0 [1.06]	22.0 [0.87]	34.0 [1.34]	117.5 [4.63]

Frame H

H1: VFD2800C43A-00; VFD3150C43A-00; VFD3550C43A-00; VFD4000C43A-00; VFD4000C63B-00; VFD4500C43A-00; VFD4500C63B-00; VFD5000C43A-00; VFD5600C43A-00; VFD5600C63B-00; VFD6300C63B-00

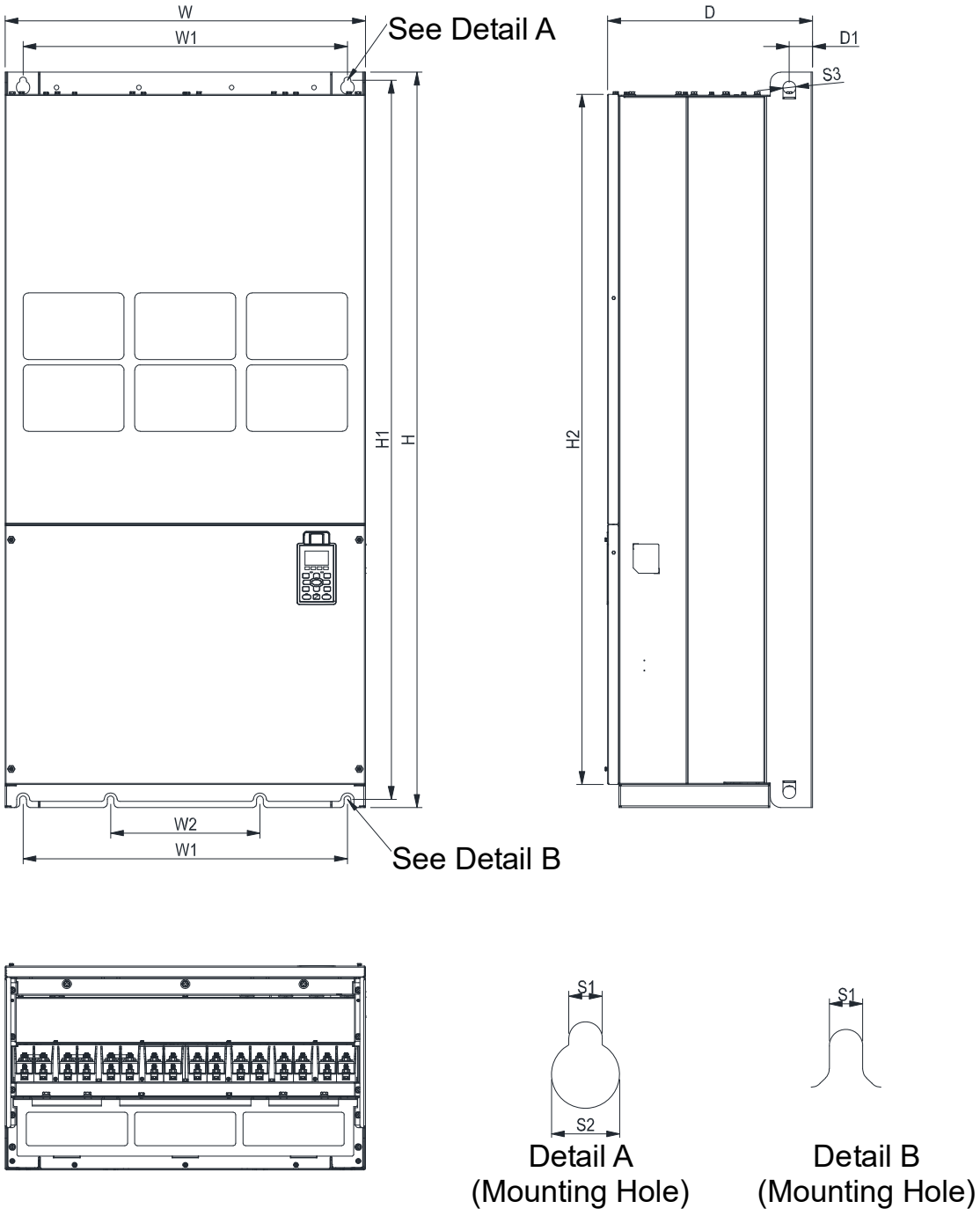


Figure 1-28

Unit: mm [inch]

Frame	W	H	D	W1	W2	W3	W4	W5	W6	H1	H2	H3	H4
H1	700.0 [27.56]	1435.0 [56.5]	398.0 [15.67]	630.0 [24.8]	290.0 [11.42]	-	-	-	-	1403.0 [55.24]	1346.6 [53.02]	-	-

Frame	H5	D1	D2	D3	D4	D5	D6	S1	S2	S3	Φ1	Φ2	Φ3
H1	-	45.0 [1.77]	-	-	-	-	-	13.0 [0.51]	26.5 [1.04]	25.0 [0.98]	-	-	-

Frame H

H3: VFD2800C43C-21; VFD3150C43C-21; VFD3550C43C-21; VFD4000C43C-21; VFD4500C43C-21; VFD5000C43C-21; VFD5600C43C-21

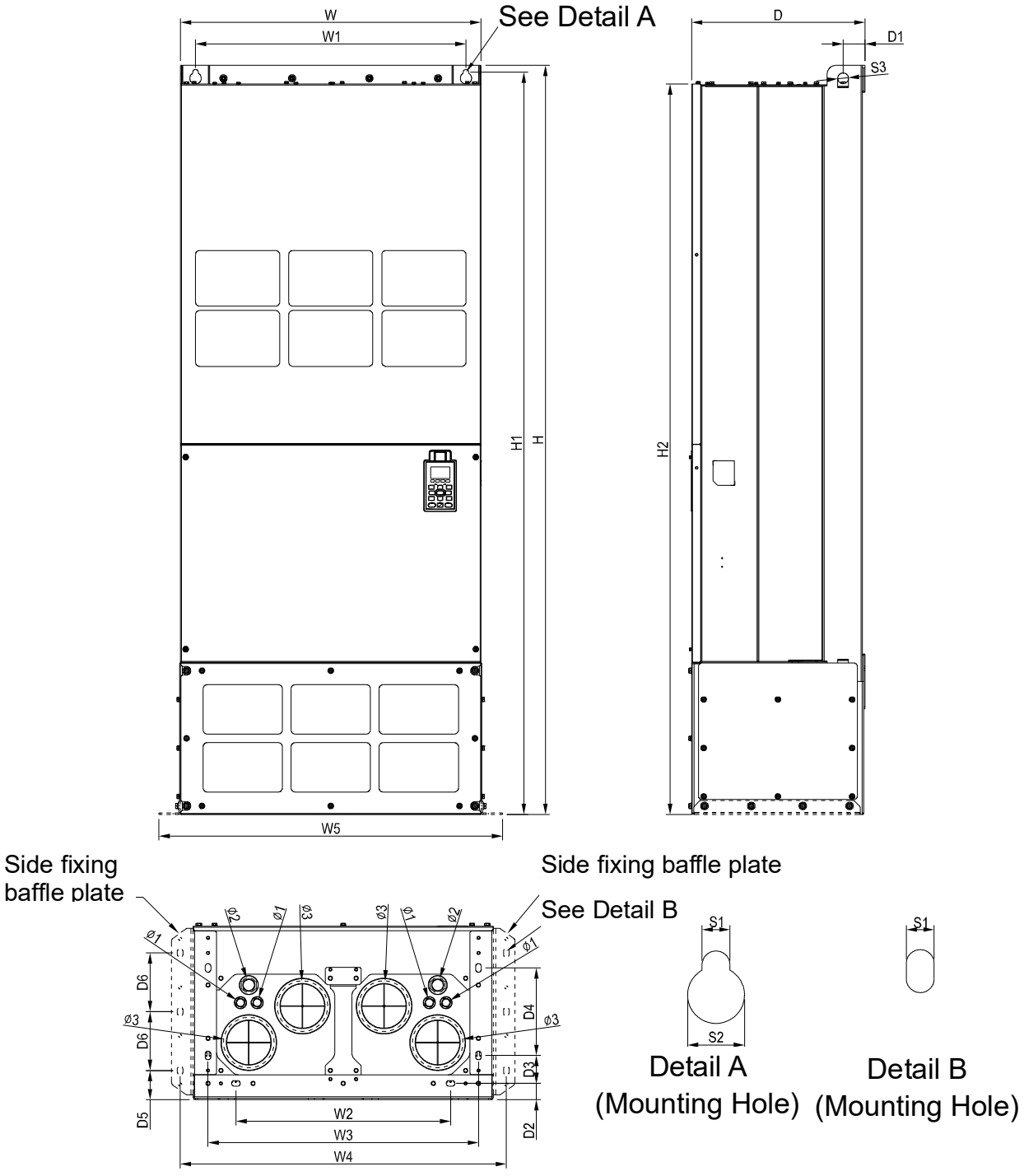


Figure 1-30

Unit: mm [inch]

Frame	W	H	D	W1	W2	W3	W4	W5	W6	H1	H2	H3	H4
H3	700.0 [27.56]	1745.0 [68.70]	404.0 [15.91]	630.0 [24.8]	500.0 [19.69]	630.0 [24.8]	760.0 [29.92]	800.0 [31.5]	-	1729.0 [68.07]	1701.6 [66.99]	-	-

Frame	H5	D1	D2	D3	D4	D5	D6	S1	S2	S3	Φ1	Φ2	Φ3
H3	-	51.0 [2.01]	38.0 [1.50]	65.0 [2.56]	204.0 [8.03]	68.0 [2.68]	137.0 [5.39]	13.0 [0.51]	26.5 [1.04]	25.0 [0.98]	22.0 [0.87]	34.0 [1.34]	117.5 [4.63]

690V Frame H

H2: VFD4000C63B-21; VFD4500C63B-21; VFD5600C63B-21; VFD6300C63B-21

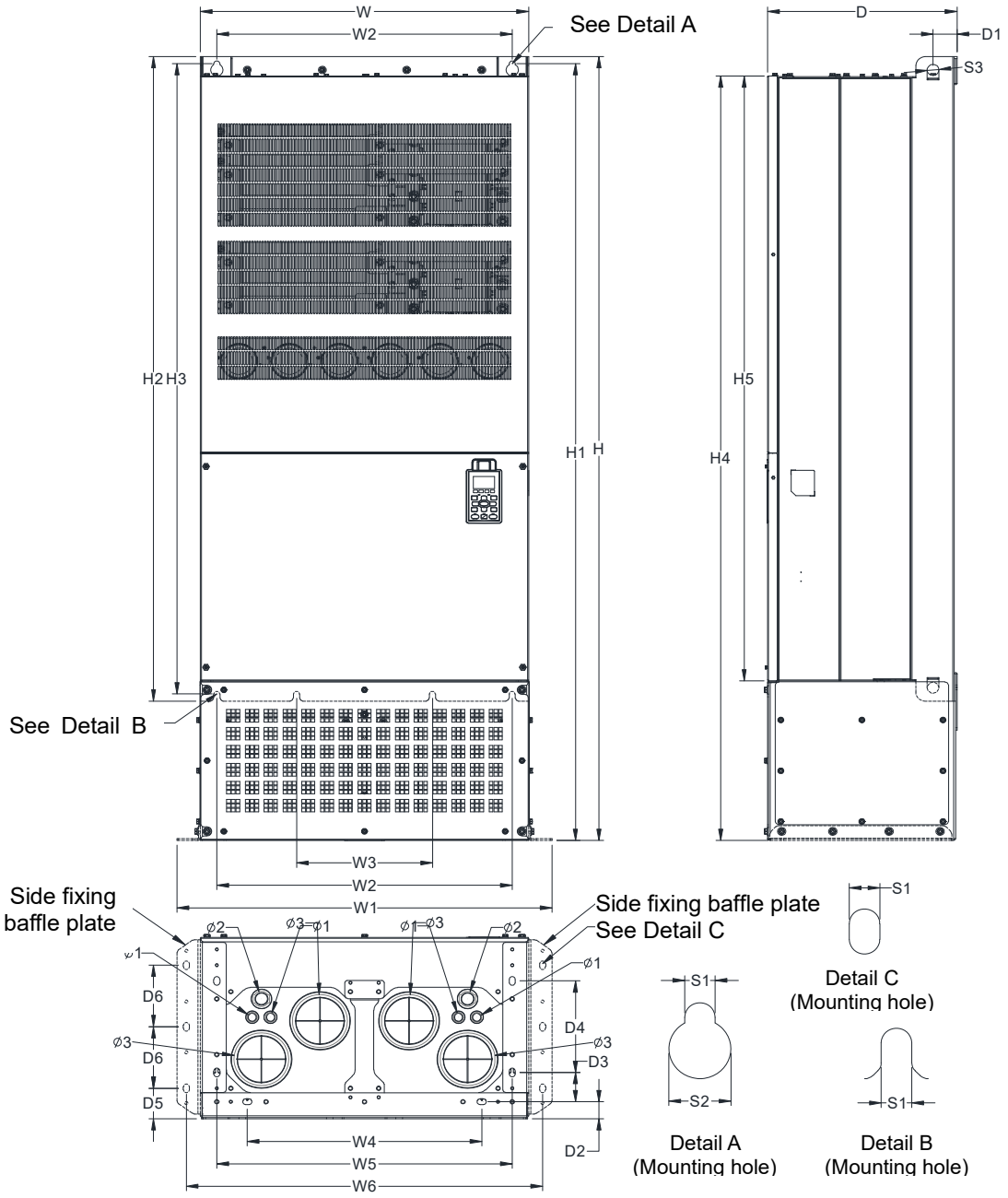


Figure 1-31

Unit: mm [inch]

Frame	W	H	D	W1	W2	W3	W4	W5	W6	H1	H2	H3	H4
H2	700.0 [27.56]	1745.0 [68.70]	404.0 [15.91]	630.0 [24.8]	500.0 [19.69]	630.0 [24.8]	760.0 [29.92]	800.0 [31.5]	-	1729.0 [68.07]	1701.6 [66.99]	-	-

Frame	H5	D1	D2	D3	D4	D5	D6	S1	S2	S3	Φ1	Φ2	Φ3
H2	-	51.0 [2.01]	38.0 [1.50]	65.0 [2.56]	204.0 [8.03]	68.0 [2.68]	137.0 [5.39]	13.0 [0.51]	26.5 [1.04]	25.0 [0.98]	22.0 [0.87]	34.0 [1.34]	117.5 [4.63]

Digital Keypad

KPC-CC01

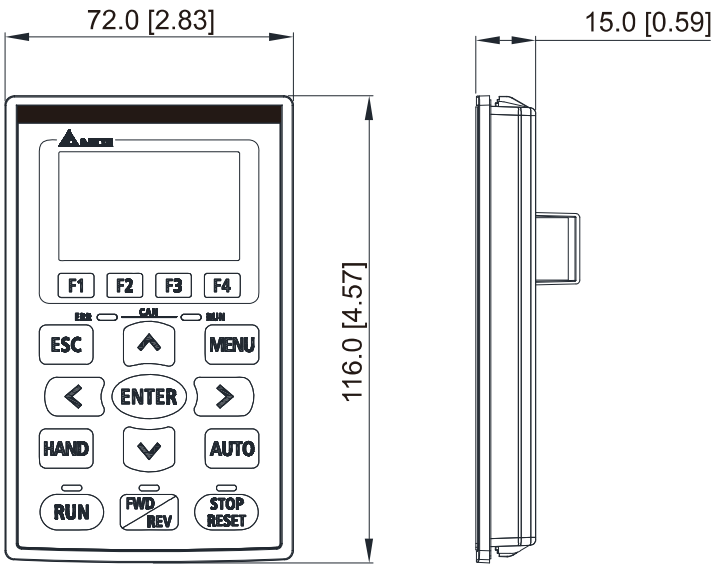


Figure 1-32